Wafer Sealing Booklets



Important Notes:

- Booklets are mail pieces that contain multiple sheets that are bound together and meet specified sizes as defined below
- When determining the tabbing or gluing requirements for booklets pay particular attention to the basis weight of the paper
- Tabs are required to be at least 1.5" in diameter and cannot be perfed

SIMPLE SPINE BOOKLETS Max weight—3 ounces Max height—6 inches Max length—9.5 inches unless noted Cover paper weight—70-pound paper unless noted: see Exhibit 3.2 in Domestic Mail Manual	
Basic	Cover: 5" to 9" long at least 50-pound paper Over 9" up to 10.5" at least 60-pound paper Place one tab on the leading and trailing edge within 1" from the top; position one tab on the lower leading edge 0.5" from the bottom. Use nonperforated 1.5" tabs.
Internal Flap	Cover: Minimum 80-pound paper Extended front folded over enclosed pages to create a nonperforated inner flap. Flap sealed inside of back cover. Seal with a continuous glue line along flap as de- scribed in 3.11g (preferred), or 1-inch glue spots as described in <u>3.11f</u> .
Cover-to-Cover	Cover: Minimum 80-pound paper Cover extends no more than 5/8 inch beyond inner pages. Seal with a continuous glue line along extended cover as described in 3.11g (preferred), or with 1-inch glue spots as described in <u>3.11f</u> .



LIGHTWEIGHT SIMPLE SPINE BOOKLETS Max weight—0.8 ounce Max height—6 inches Max length—10.5 inches Cover paper weight—70-pound paper unless noted: see <u>Exhibit 3.2</u>	
Cover-to-Cover	Cover extends no more than 5/8 inch beyond inner pages. Seal with a continuous glue line as described in <u>3.11h</u> .
External Flap	 Addressed side of the cover extends over all pages on the back to create a flap. Flap length: at least 1.5" wide when measured down from the top edge. May be longer, but cannot be closer than 1-inch from bottom edge. Flap attaches to the outside of the nonaddressed side of the cover. Seal with a continuous glue line as described in 3.11h.
Internal Flap	 Addressed side of the cover extends over internal pages to create an inside flap. Flap length: at least 1.5" wide when measured down from the top edge. Flap attaches to the inside of the nonaddressed side of the cover. Seal with a continuous glue line as described in <u>3.11h</u>.



MID-WEIGHT SIMPLE SPINE BOOKLETS

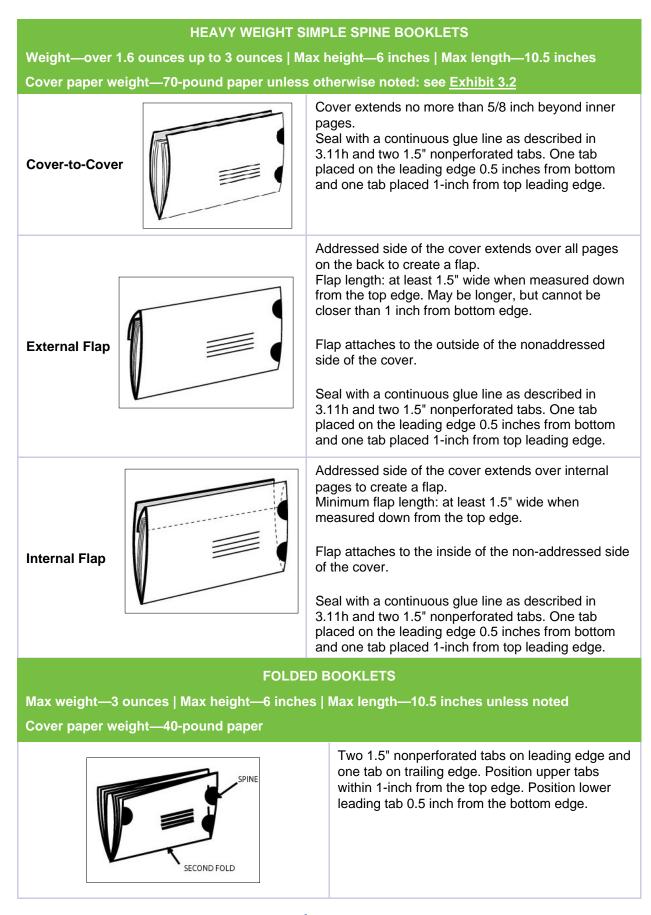
Weight—over 0.8 ounce up to 1.6 ounces | Max height—6 inches | Max length—10.5 inches

Cover paper weight—70-pound paper unless noted: see Exhibit 3.2

Cover-to-Cover	Cover extends no more than 5/8 inch beyond inner pages. Seal with a continuous glue line as described in 3.11h, and one nonperforated tab 0.5 inch from the bottom leading edge. Minimum tab size: 1.5 inches.
External Flap	 Addressed side of the cover extends over all pages on the back to create a flap. Flap length: at least 1.5" wide when measured down from the top edge. May be longer, but cannot be closer than 1-inch from bottom edge. Flap attaches to the outside of the nonaddressed side of the cover. Seal with a continuous glue line as described in 3.11h, and one nonperforated tab 0.5 inch from the bottom leading edge. Minimum tab size: 1.5 inches.
Internal Flap	Addressed side of the cover extends over internal pages to create a flap. Flap length: at least 1.5" wide when measured down from the top edge. Flap attaches to the inside of the non-addressed side of the cover. Seal with a continuous glue line as described in 3.11h, and one nonperforated tab 0.5 inch from the bottom leading edge. Minimum tab size: 1.5 inches.

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OBLONG BOOKLETS Max weight—3 ounces | Max height—6 inches | Max length—10.5 inches Cover: All Tab 5" to 9" long: 60-pound paper Over 9" up to 10.5": 70-pound paper Place two 1.5" nonperforated tabs on the top edge and one tab on trailing edge. Position top tabs 1-inch from left and right edges. Position one 1.5" nonperforated tab in the middle of the trailing edge. Cover: 5" to 9" long 60-pound paper Internal Flap Over 9" up to 10.5" 70-pound paper The front OR back cover sheet is extended on the trailing edge and folded over the non-recessed internal pages. The flap is sealed inside the opposite cover sheet with glue. Extended front and back covers are not allowed with glue line seals. Seal with a continuous glue line as described in 3.11h. Place two 1.5" nonperforated tabs on the top edge 1-inch from the leading and trailing edges. WALLET STYLE BOOKLETS Max weight—2.5 ounces | Height—4 inches | Max length—5.2 to 8 inches Cover paper weight—70-pound paper unless otherwise noted: see Exhibit 3.2 Cover: Entire booklet 60-pound paper, OR Cover 70-pound paper, inner pages 50-pound paper. Booklets up to 2 ounces: sealed with 1.5" nonperforated tabs placed 1-1/4" from bottom leading and trailing edge. Over 2 ounces: use 2" nonperforated tabs placed 3/4" from bottom leading and trailing edge. $\pm 1/8$ " vertical tolerance for tab placement in both cases. Source: http://pe.usps.gov

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